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Acetaldehyde reactions over the uranium oxide system

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Abstract

To examine the surface reaction of the actinide oxides, the uranium oxide system was considered. The reactions of acetaldehyde are investigated over the surfaces of UO₂, α -U₃O₈, and β -UO₃ by TPD and IR and under flow conditions. The reaction products showed a strong dependency on the O-to-U ratio in the general formula $(U_x O_y)$. Reductive coupling is the dominant pathway on UO₂, triggered by the capacity of the latter to accommodate large amounts of interstitial oxygen (UO_{2+x} with $x \le 0.25$). Aldolization of two molecules of acetaldehyde to crotonaldehyde (CH₃CH=CHCHO) prevails over α -U₃O₈. Over β -UO₃, the reaction products, at stoichiometric (TPD) as well as under flow conditions, are sensitive to surface coverage. At low coverage a cyclic compound, furan (C_4H_4O), is the dominant product, whereas both furan and crotonaldehyde molecules are formed at high coverage. Moreover, β -UO₃ could be easily transformed to either UO₂ (deep reduction) or α -U₃O₈ (mild reduction) depending on the reaction conditions, and the dynamics between the three phases of the uranium oxides have implications with respect to reaction selectivity. In the absence of oxygen, acetaldehyde gave furan and crotonaldehyde but the selectivity to furan decreased sharply (within a few hours under flow conditions). XRD analyses of the catalyst after the reaction indicated a total transformation to UO₂. The addition of oxygen increased the lifetime of the reaction of acetaldehyde to furan over β -UO₃ but to the detriment of the selectivity. Although addition of oxygen did stop the deep reduction to UO2, considerable formation of U3O8 was observed at the end of the reaction. IR analyses indicated that two modes of adsorption are noted for acetaldehyde depending on the oxide phase. Over UO₃, acetaldehyde is adsorbed exclusively in $\eta^1(O)$ configuration, while over UO₂, the $\eta^2(C, O)$ configuration is seen in addition. The latter configuration is reasonably linked to the reductive coupling of two acetaldehyde molecules to CH₃CH=CHCH₃. © 2004 Elsevier Inc. All rights reserved.

Keywords: UO₂–acetaldehyde; UO₃–acetaldehyde; U₃O₈–acetaldehyde; Acetaldehyde; Temperature-programmed desorption; Acetaldehyde IR; Furan formation from acetaldehyde; Crotonaldehyde formation from acetaldehyde; Acetaldehyde $\eta^1(O)$ configuration–UO₃; Acetaldehyde $\eta^1(O)$ configuration–UO₂

1. Introduction

Uranium and uranium oxides have unique electronic structure and properties that have motivated substantial studies by several research groups over the last three decades. Although there is considerable knowledge now of the bulk properties of this oxide system, our understanding of their surface reactions lags that of early transition metal oxides. Among the studies on uranium oxides conducted so far are organometallic investigations [1–4], theoretical calculations [5–7], surface spectroscopy [8,9], and catalytic studies [10–18]. Uranium oxides can be used as catalysts, promoters, or supports for other oxides and metals.

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- 1. Uranium–antimony oxide catalysts possess high activity and selectivity in both the supported and unsupported forms for the ammoxidation process [16]. Bismuth– uranium catalysts are active for the oxidative demethylation of toluene [17], as well as for the formation of acrylonitrile and acrolein by ammoxidation and oxidation of propylene, respectively. U₃O₈, both pure and supported on other oxides, is very active for the complete destruction of environmentally undesirable volatile organic compounds [14,15].
- 2. We have previously shown that U oxides are active for several C–C bond formation reactions: making isobutene from acetone on α -U₃O₈ [18]; making furan from acetylene [19], ethylene [20], acetaldehyde [21],

In general, two main catalytic reactions are observed for uranium oxides: (1) oxidation and (2) carbon–carbon bond formation.

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or ethanol [22] on β -UO₃; and making ethylene from formaldehyde on UO₂(111) single crystals [23].

In this work we present a study of acetaldehyde reactions over UO₃ and UO₂ by IR and TPD and correlate the data with catalytic studies. We preferred to study acetaldehyde for two reasons. First, it reacts to give a high yield of furan on β -UO₃ [21]; furan is a desired product that enters into a wide variety of chemical compounds [24,25]. Second, acetaldehyde is an *intermediate* molecule that can be easily oxidized or reduced depending on the environment; this is one of the main reasons why acetaldehyde has been studied by several workers over a large number of surfaces including Ru (001) [26], Ag (111) [27], Pt(S)-[6(111) × (100)] [28], Pd (111) [29], Rh (111) [30], SrTiO₃(100) [31] and TiO₂ (001) [32] single crystals, and SiO₂ [33,34], TiO₂ [32,35], and CeO₂ [36] powders.

2. Experimental

2.1. Preparation of the oxides

 β -UO₃ was prepared from uranium nitrate solution, where U(OH)₆ was precipitated using ammonia solution at pH 9. The precipitate was filtered and washed in water. The filtered precipitate was dried at 373 K overnight and calcined at 773 K for 18 h. Polycrystalline α -U₃O₈ was obtained from BDH Chemical and used as is (XRD showed that it comprised exclusively the α phase). UO₂ was prepared by hydrogen reduction of α -U₃O₈ for 10 h at 773 K under hydrogen atmosphere.

2.2. TPD and IR set up

TPD was performed using a fixed-bed reactor interfaced to a high-vacuum chamber equipped with a quadrupole mass spectrometer (base pressure ca. 5×10^{-8} Torr, working pressure during TPD $\approx 5 \times 10^{-7}$ Torr). The reactor pressure during TPD was ca. 10^{-3} Torr at a pumping speed of ca. 10 m^3/h . The mass spectrometer is multiplexed with a PC that is equipped with a program allowing monitoring of 12 masses simultaneously at a cycling rate of ca. 2 s. The ramping rate during TPD was kept fixed at 0.25 K s⁻¹. Details of the TPD system and of the quantitative data analysis can be found elsewhere [36,37]. Products were analyzed following their m/e as detailed in other works [36,37]. The following masses were used for quantitative analyses: acetaldehyde (m/e 44—parent molecules, m/e 29 (CHO fragment), m/e 43 (CH₃CO)); furan (m/e 68—parent molecule, m/e 39 (C₃H₃)); butadiene (m/e 54—parent molecule, m/e 53 (C₄H₅), m/e 41 (C_3H_5) ; butene (m/e 56—parent molecule, m/e 41 and 39); crotonaldehyde (m/e 70—parent molecule, m/e 69 (CH₃CH=CHCO)). Other products are as described in the text.

FT-IR spectra were recorded with a Bio-Rad–Digilab FTS-60 spectrometer at a resolution of 4 cm⁻¹ and 100 scans per spectrum. The experiments were done in situ using a temperature-variable stainless-steel reactor cell equipped with KBr (transmission range 500–4000 cm⁻¹) or CaF₂ (transmission range 1000–4000 cm⁻¹) windows. The cell was operated between 223 and to 773 K. The temperature of the cell was controlled with a calibrated Variac and a type K thermocouple. All experiments were done at a base pressure of ca. 2×10^{-5} Torr.

Pretreatment of the sample always mimicked TPD. This consisted of heating the catalyst sample under O_2 at 523 K for 1 h or under H_2 at 773 K for 10 h. Before introduction of the adsorbate, the sample was evacuated and cooled to 223 K by a flow of liquid nitrogen.

A typical experiment consisted of dosing the reactant onto the pretreated catalyst at 223 K and then pumping the system at that same temperature. Backgrounds of the gas phase and sample prior to dosing were subtracted from all final spectra presented in this work. When several spectra were collected as a function of temperature, the first set was collected after adsorption of the reactant and evacuation at 223 K, then the oxide was heated to the desired temperature and cooled to 223 K (or 300 K) before the spectra were collected.

2.3. Catalytic reactions

Steady-state reactions were carried out in a fixed-bed reactor at different pressures. Three different gas chromatographs (GC) were used to monitor the organic molecules, CO₂ and CO. The reactor was placed in a programmable oven connected to a GC, equipped with flame ionization detector (FID), via a six-way valve. To separate the products, a Chromosorb 102 column was used. The GC was coupled to a PC running PEAKSIMPLE III software for data acquisition. A Hewlett Packard 6890 gas chromatograph coupled with a Hewlett Packard 5973 mass selective detector (GC/MS) was also used. The GC employed a Gas Pro GSC capillary column of 30 m \times 0.32 mm i.d. with helium as carrier gas. The capillary column was temperature programmed with an initial temperature of 473 K for 2 min, then ramped at 20 K/min to 513 K. The mass selective detector was set to record mass spectra in the range 10 to 500 amu at predetermined rate of three scans per second. A split ratio of 30:1 was used, i.e., 1/30th of the sample volume was injected into the GC/MS. A 5-ml Hamilton gasproof lockable syringe was used to inject the gas samples into the GC/MS. To monitor CO and CO₂, a GC operating isothermally at 300 K and equipped with a thermal conductivity detector (TCD) and a Chromosorb 102 column was used.

3. Results

3.1. Temperature-programmed desorption studies over UO₂, U₃O₈, UO₃, and Al₂O₃

3.1.1. TPD after acetaldehyde adsorption over β -UO₃

Figs. 1a and b and Table 1 present desorption profiles during acetaldehyde TPD on β -UO₃ at two different representative initial exposures (270 and 6 Torr min). At low surface exposure, mainly acetaldehyde (m/e 29) and furan (m/e 68 and 39) are observed, in addition to CO₂. At high coverage, crotonaldehyde (m/e 70) is seen in addition (33%). Other C4 products are also seen: butadiene (m/e 54) and butenes (m/e 56) (about 20%). Traces of ethanol (m/e31, 46, 45), crotyl alcohol (m/e 72), and acetone (m/e 43, 58, 15), with a combined carbon selectivity of less than 1%, also desorbed. CO₂ (m/e 44) desorbed at 650 K. The large amount of CO₂ is due mainly to carbonate decomposition of the *as-prepared* β -UO₃, because it is also observed on



Fig. 1. TPD of acetaldehyde at two different exposures over β -UO₃: (a) high exposure (270 Torr min), (b) low exposure (6 Torr min). Most of the acetaldehyde is converted into furan (*m*/*e* 68) at low exposure.

the blank oxide (see the inset to Fig. 1a; IR also shows the presence of these carbonates that decompose at high temperature, see Section 3.3). No evidence was found for the aldol desorption, $CH_3CH(OH)CH_2CHO$ (m/e 88), the aldolization product before dehydration to crotonaldehyde. No detectable signal was observed for m/e 132 corresponding to the cyclic trimer, trimethyl trioxane, which has been reported on some metal surfaces [38]. Moreover, the signal for m/e 60 was absent throughout the temperature range examined; thus, direct oxidation of acetaldehyde to acetic acid is ruled out.

3.1.2. TPD after acetaldehyde adsorption on α -U₃O₈

Carbon selectivity of products formed during TPD after acetaldehyde adsorption at room temperature on α -U₃O₈ is summarized in Table 1, while Fig. 2 presents the raw TPD data. The main difference with the β -UO₃ data is the negligible amounts of furan and the large amounts of crotonaldehyde. This observation was not dependent on surface coverage. Most of the C4 hydrocarbons have disappeared and the presence of a mass m/e 86, with considerable intensity, is detected. Because no other masses above m/e 86 were observed, we considered m/e 86 as the parent fragment



Fig. 2. TPD of acetaldehyde over α -U₃O₈.

of a product formed from acetaldehyde on α -U₃O₈ during TPD. With respect to the C4 oxygen-containing molecules m/e 86 might be one of the following products: crotonic acid (CH₃-CH=CH-COOH), γ -butyrolactone (C₄H₆O₂), or 2,3-butanedione (CH₃C(O)C(O)CH₃). Analyses of the fragmentation pattern in the same temperature domain as that of m/e 86 (430 K) rejects γ -butyrolactone (C₄H₆O₂) due to the absence of m/e = 56 (main fragment of γ butyrolactone). Crotonic acid gives m/e 86 as the parent ion fragment; other fragments with high intensity are m/e 41, 39, and 68. The absence of m/e 68 at the same desorption temperature as m/e 86 rules it out. 2,3-Butanedione has m/e86 and m/e 43 as major fragments in the ratio $\approx 1/5$. It is made from the monoketone by oxidation over zeolite catalysts [39]. The presence of both desorption products at 430 K leads to the assignment as the diketone.

3.1.3. TPD after acetaldehyde adsorption on UO_2

TPD after acetaldehyde adsorption on UO2 at room temperature is illustrated in Fig. 3, and the carbon selectivity of products is summarized in Table 1. While furan was the main product on β -UO₃ and crotonaldehyde was the main product on U₃O₈, ethanol and the C4 hydrocarbons (butadiene and butene) were the main products on UO2. Acetaldehyde (m/e 29, 15, 44) desorbed as one main peak, followed by a weak desorption above 450 K. Ethanol (made by reduction) desorbed at 580 K (36%) while the C4 hydrocarbons (reductive coupling)—butadiene (m/e 54, 39,53) and butene (m/e 56, 41, 39)—desorbed at 540–550 K with a combined carbon selectivity of 33%. Clearly, UO₂ favors the reduction processes. Some crotonaldehyde also desorbed at 350 K, while CO_2 (m/e 44) desorbed with a complex set reaching a maximum at 650 K. All potential higher-molecular-weight products described in β -UO₃ and α -U₃O₈-acetaldehyde TPD were looked for but not found.

3.1.4. TPD after acetaldehyde adsorption on γ -Al₂O₃

 γ -Al₂O₃ is a common support for many catalysts and is widely used. A comparison with the U–O system would help in differentiating the TPD reaction products. *The main observation is that formation of furan and the C4 hydrocarbons was negligible*. The carbon selectivity of products and raw data are shown in Fig. 4 and Table 1. Acetaldehyde (*m/e* 29, 15, 44) desorbed as a peak with a maximum at 380 K. Crotonaldehyde was the major product desorbing at 390 K (69%). Ethanol desorbed at 420 K with a yield of 15%. Ace-

raw 3.2. Catalytic reactions

reaction is similar to that on γ -Al₂O₃.

similar yield.

Steady-state reactions were performed with acetaldehyde over β -UO₃ to investigate the role of gas-phase oxygen and to make furan production from acetaldehyde a catalytic reac-

Table 1

Carbon selectivity (%) of the different reaction products, during acetaldehyde TPD over β -UO₃, α -U₃O₈, UO₂, and Al₂O₃ surfaces

| • • • | | | | |
|------------------------------|--------------------------|---|-----------------------|--|
| | β -UO ₃ | α -U ₃ O ₈ | UO ₂ | γ -Al ₂ O ₃ |
| Furan (m/e 68) | 48 Coupling | 1 | 7 | 1 |
| Crotonaldehyde (m/e 70) | 33 Aldolization | 68 Aldolization | 15 | 69 Aldolization |
| 2,3-Butanedione $(m/e \ 86)$ | _ | 25 Oxidation | _ | - |
| Acetone $(m/e 58)$ | _ | 3 | 8 Coupling | 15 Coupling |
| C4 hydrocarbons | 19 | 2 | 37 Reductive coupling | - |
| Ethanol $(m/e 31)$ | _ | | 33 Reduction | 15 Reduction |
| | | | | |

Fig. 3. TPD of acetaldehyde over UO_2 .

tone desorbed at a higher peak temperature, 730 K, with a

Ethanol and C4 hydrocarbons are formed mainly on UO₂.

The yield of crotonaldehyde is highest over α -U₃O₈ and this

From the above TPD results we learn the following. Furan is formed mainly over β -UO₃ at low acetaldehyde exposure.





Fig. 4. TPD of acetaldehyde over Al₂O₃.

tion. At 473 K furan was the only detectable product and the catalyst was deactivated after about an hour. Fig. 5a presents the steady-state reactions at 523 K with an acetaldehyde concentration of 1.2×10^{-7} mol/ml. The longer the reaction was left, the more CO₂ was produced. No other organic products were observed. When the reaction temperature was increased to 573 K, crotonaldehyde was also observed, as shown in Fig. 5b. XRD (Fig. 6) of the catalyst collected at the end of the 573 K run revealed large amounts of UO₂.

Because catalyst deactivation occurred very rapidly, along with acetaldehyde, oxygen (acetaldehyde: $O_2 = 4:1$) was co-fed. The introduction of oxygen resulted in the reappearance of furan and also retarded deactivation of the catalyst. However, formation of other organic compounds increased, mainly formaldehyde and acrolein (CH₂=CHCHO) along with crotonaldehyde as shown in Fig. 7. The presence of oxygen had a mild effect on acetaldehyde conversion (as shown in Fig. 7b). XRD (Fig. 8) of this catalyst after the reaction showed that the presence of oxygen inhibited the transformation to UO₂, but considerable transformation to α -U₃O₈ occurred. It is thus reasonable to suggest that the decrease in reaction selectivity is due to the bulk transfor-

Fig. 5. Furan and CO₂ selectivity as a function of time-on-stream over β -UO₃. [CH₃CHO] = 1.2×10^{-7} mol ml⁻¹, F/W = 25 ml min⁻¹ g⁻¹_{cat}. (a) T = 523 K, (b) T = 573 K.

mation, obviously carrying with it a different surface environment.

3.3. Infra red spectroscopy study

As TPD and catalytic reactions have shown that acetaldehyde gives furan and crotonaldehyde on β -UO₃ while ethanol and C4 hydrocarbons are formed over UO₂, we conducted in situ IR to probe into the surface species following the adsorption of acetaldehyde over both oxides.

3.3.1. IR spectra of β -UO₃

3.3.1.1. After adsorption of acetaldehyde at 223 K Fig. 9 and Table 2 present IR bands obtained after exposing β -UO₃ to acetaldehyde at saturation (1.6 × 10⁶ L) at 223 K. IR spectra were then taken at different temperatures. Spectrum **a** shows the following IR bands: 2984, 2907, 1706 1576, 1448, 1412, 1380, 1350, 1174, 1145, 1125, and 1100 cm⁻¹. The bands at 2984 (ν_{as} (CH₃)), 2907 (ν_{s} (CH₃)), 1706 (ν (CO)), 1412 (δ_{as} (CH₃)), 1350 (δ_{s} (CH₃)), 1380 (δ (CH)), 1125 (γ (CH₃), ν (C–C)) cm⁻¹ are assigned to adsorbed acetaldehyde [40]. The bands at 1576 (ν_{as} (OCO)) and 1448 (ν_{s} (OCO)) cm⁻¹ are attributed to bidentate acetate species (ν_{as} (OCO) – ν_{s} (OCO) = Δ = 128 cm⁻¹). The formation of acetate species from acetaldehyde molecules was

Fig. 6. XRD of fresh β -UO₃ and of β -UO₃ after acetaldehyde reaction in the absence of oxygen (used catalyst); UO₂ is added as a reference.

previously observed on several oxide species including TiO₂ [32], ZnO [41], and CeO₂ [36] (Table 3). No clear bands attributed to ethoxide species could be observed. The absence of ethoxide species explains the absence of ethanol during TPD; the reduction reaction is not favored on β -UO₃.

Spectra **b** and **c** were obtained after heating the surface of spectrum a to 316 and 380 K, respectively. The bands at 2987, 2907, 1706, 1350, 1145, 1100, and 1125 cm⁻¹ disappeared (adsorbed acetaldehyde). Along with the disappearance of these bands, new bands attributed to adsorbed crotonaldehyde species appeared at 1657 (ν (C=C)), 1636 $(\delta(CH))$, and 1400 $(\delta(CH))$ cm⁻¹ [36,42]. The bands at 1520 $(v_{as}(COO))$, 1439 $(v_{s}(COO))$, and 1320 (v(CO)) cm⁻¹ are attributed to bidentate carbonate species [36,42] (Table 4). On heating to 420 K the peaks corresponding to adsorbed crotonaldehyde and acetate species decreased in intensity, while those due to bidentate carbonate species increased. Carbonates remained the dominant species on the surface up to 608 K. On further heating to 754 K carbonates were totally removed. To observe bands associated with adsorbed furan molecules on the surface, furan was dosed on the surface in a separate run.

3.3.1.2. After adsorption of furan Fig. 10 shows two IR spectra collected on adsorption of furan (at different dosing pressures) over β -UO₃ surface. Although few studies

Fig. 7. Effect of oxygen on (a) furan production from acetaldehyde and (b) acetaldehyde conversion.

Table 2 IR vibrational frequencies (cm⁻¹) and mode assignments of acetaldehyde adsorption on β -UO₃ and various metal oxides from the literature

| 1 , | 5 | | | | |
|--|-------------|-----------------------------------|--------------------------|--------------------------------------|--------------------------------|
| Assignment | Gas [40] | Anatase, TiO ₂ [52] | SiO ₂ [53] | β -UO ₃ , this work | UO ₂ , this work |
| $v_{as}(CH_3)$ | 3003 | 2969 | 2988 | 2984 | 2987 |
| $\nu_{\rm s}({\rm CH}_3)$ | 2918 | 2914 | 2914 | 2907 | 2934 |
| ν(CO) | 1722 | 1718 | 1724 | 1706 | 1705 |
| $\delta_{as}(CH_3)$ | 1422 | - | 1448 | 1412 | 1450 |
| $\delta(CH)$ | 1389 | _ | 1388 | 1380 | 1380 |
| $\delta_{s}(CH_{3})$ | 1352 | 1355 | 1356 | 1351 | 1340 |
| γ (CH ₃), ν (C–C) | 1120 | _ | | 1125 | 1123 |

have dealt with furan spectroscopy over metals and none on an oxide surface to date, some information can be obtained from two main works conducted by Sexton [43] and Ormerod et al. [44] on Cu(100) and Pd(111) single crystals, respectively, as well as from the IR of furan in the gas-phase (Table 5). Furan is characterized by several IR bands belonging to both the ring and CH modes. The band at 1055 cm⁻¹ is assigned to ν (C–O) and ν (C–C). The weak band at 1170 is due to ρ (CH) and ν (C=C), actually this band is very strong in the gas-phase. The small band at 1277 cm⁻¹ is that of ρ (CH) while the band at 1373 cm⁻¹ is that of ρ (CH) and ν (C–C). There is a large band at 1570–1630 cm⁻¹. This band most likely contains contributions of ν (C=C) and ρ (CH), the presence of some bending mode of adsorbed wa-

Fig. 8. XRD of fresh β -UO₃ and of β -UO₃ after acetaldehyde reaction in the presence of oxygen (used catalyst); α -U₃O₈ is added as a reference.

ter is also possible at ca. 1600 cm^{-1} . From these data one can make the following claims: (1) Furan is weakly adsorbed on β -UO₃. This is confirmed by TPD conducted after furan adsorption on β -UO₃ (Fig. 11) where the main desorption peak was seen at 350 K (lower than that seen during furan desorption from acetaldehyde, Fig. 1). (2) Part of the furan is most likely lying on the surface (near absence of the band at 1170 cm^{-1} , yet very strong in the gas phase). In other words the C-O stretching of a molecule not parallel to the surface should have been more pronounced. With the help of these spectra one would in principle identify furan in acetaldehyde IR studies. Yet, because the most intense band from furan is at $1570-1630 \text{ cm}^{-1}$, as seen in Fig. 10, and since acetate species give bands at about $1550-1570 \text{ cm}^{-1}$, it was not possible to claim the presence or absence of adsorbed furan species from acetaldehyde IR.

3.3.2. IR spectra of UO₂

3.3.2.1. After adsorption of acetaldehyde at 223 K Fig. 12, spectrum **a**, shows IR bands obtained after exposing UO₂ to acetaldehyde at 223 K. A different set of surface adsorbates are observed when compared with those obtained on adsorption of acetaldehyde on β -UO₃ (Fig. 9). The following is a step-by-step analysis of the different bands and their attributions.

The CH region is far more resolved than in the case of acetaldehyde- β -UO₃. The two bands at 2987 and 2934 cm⁻¹

are most likely from δ_{as} CH₃ and δ_{s} CH₃ of acetaldehyde, respectively. The wide band on the lower wavenumber side of 2934 cm⁻¹ might originate from ν (CH) (the gas-phase ν (CH) is close to 2820 cm⁻¹). Below 1750 cm⁻¹ several bands are observed. Some can be attributed to adsorbed acetaldehyde. However, unlike in the case of UO₃, it appears that two modes of acetaldehyde are present: a monodentate mode (η^1) and a bidentate mode (η^2) . In an ideal bidentate configuration the IR band at ca. 1700 cm^{-1} , attributed to C=O, would be very weak, as it is parallel to the surface. In effect, due to rehybridization it has been shown that for the η^2 mode of acetaldehyde, the C=O bond is shifted to ca. 1400 cm^{-1} [45]. One may then assign all the C=O stretching at the 1705 cm⁻¹ position as due to η^1 adsorbed acetaldehyde. On the other hand, assignment of a band to $\eta^2(C,O)$ in our case is not clear. In spectrum **a**, the 1400 cm⁻¹ region contains multiple peaks and one cannot conclude for sure that the C=O of η^2 is indeed observed. However, other bands might help. In fact, another major difference between both modes of acetaldehyde is related to the ν (C–C) mode at 1100–1200 cm⁻¹. Comparison of Fig. 12 with Fig. 9 indicates that the 1123 cm^{-1} band (observed at 1125 cm⁻¹ in Fig. 9), is far larger in the UO₂ case. The ν (C– C) vibration has also been seen to be more pronounced for η^2 (C,O) than for η^1 (O) acetaldehyde in other works [26]. Then the large intensity of the 1705 cm^{-1} peak associated with the small intensity of the 1125 cm^{-1} peak in Fig. 9 suggests that acetaldehyde is mainly in a η^1 mode. Conversely, the small intensity of 1705 cm⁻¹, associated with the large intensity of 1123 cm^{-1} in Fig. 12, strongly suggests the presence of considerable amounts of the η^2 mode of adsorbed acetaldehyde. The band at 1548 cm^{-1} is attributed to the $v_{as}(COO)$ surface acetate formed by oxidation of some acetaldehyde. The band at 1450 cm⁻¹ is due to $v_s(COO)$ with some contribution from the asymmetric CH₃ deformation mode and probably some contribution from the ν (C=O) mode of acetaldehyde. The band at 1340 cm⁻¹ is due to δ_s of CH₃ of both acetaldehyde and acetate species. The band at 1380 cm⁻¹ might originate from the CH bending mode of acetaldehyde. The rocking mode of acetaldehyde is observed at 912 cm^{-1} and this is consistent with both gas-phase and with HREELS data of η^2 adsorbed acetaldehyde over a variety of metals (Table 6). The band at 1068 cm^{-1} is attributed to an ethoxide-type species.

On heating to 280 K several features were observed. The band corresponding to adsorbed acetaldehyde at 1123 cm⁻¹ decreased. An increase in the acetate species at 1548 and 1450 cm⁻¹ was also observed. Heating to 374 K resulted in complete disappearance of the bands corresponding to ethoxide species at 1068 cm⁻¹. A further increase in acetate bands also occurred. In addition, prominent bands appeared at 1657, 1637, 1612, 1114, 1028, and 958 cm⁻¹. On further heating to 493 and 653 K we see an increase in the bidentate acetate bands along with a shift to ν_{as} (OCO) 1536, ν_{s} (OCO) 1435, and δ_{s} (CH₃) 1343 cm⁻¹. By 750 K, bands at

Fig. 9. FTIR of acetaldehyde over β -UO₃.

Fig. 11. TPD of furan over β -UO₃.

Fig. 10. IR of furan adsorbed over β -UO₃.

1556, 1505, and 1396 cm^{-1} attributed to bidentate carbonates dominate the surface.

TPD indicated that, besides desorption of acetaldehyde and ethanol, three other products are observed; all are due

to C–C bond formation. These products are crotonaldehyde, furan, and butadiene. The bands at 1662 (ν (C=C)), 1600, 1404, 1160 (ν (C–C), ρ (CH₃)), 1108 (ν (C–C)), and 968 (ρ (CH₃)) cm⁻¹ are attributed to crotonaldehyde.

Fig. 12. FTIR of acetaldehyde over UO₂.

Table 3

IR vibrational frequencies (cm^{-1}) and mode assignments for adsorbed acetate species from the adsorption of acetic acid on various metal oxides

| Assignment | α -Fe ₂ O ₃ | ZnO | TiO ₂ | CeO ₂ | UO ₂ , |
|----------------------|--|------|------------------|------------------|-------------------|
| | [54] | [55] | [30] | [37] | this work |
| $v_{as}(CH_3)$ | - | _ | 3018 | 2970 | |
| $v_{s}(CH_{3})$ | - | 2940 | 2939 | 2933 | |
| $v_{as}(OCO)$ | 1540 | 1554 | 1587 | 1580 | 1536 |
| $\delta_{as}(CH_3)$ | - | 1460 | 1459, 1672 | 1437 | - |
| $v_{s}(OCO)$ | 1427 | 1427 | - | 1426 | 1435 |
| $\delta_{s}(CH_{3})$ | - | 1311 | 1421 | 1304 | 1343 |
| $\rho(CH_3)$ | _ | - | 1334 | 1051, 1026, 1019 | |

Table 4

 η^2 -Acetaldehyde HREELS assignments; frequency (cm⁻¹)

| Assignment | Gas phase | Multilayer | Ru [26] | Rh [30] | Pd [29] |
|---------------------|------------|------------|---------|---------|---------|
| v(CH ₃) | 2964, 2918 | 3000 | 2970 | 2980 | 2990 |
| $\nu(C=O)$ | 1722 | 1745 | 1395 | 1460 | 1390 |
| $\delta(CH_3)$ | 1431, 1389 | 1450 | 1340 | 1380 | 1390 |
| $\nu(C-C)$ | 1118 | 1135 | 1095 | 1135 | 1080 |
| $\rho(CH_3)$ | 882 | 920 | 915 | 950 | 930 |
| δ(C-C-O) | 522 | 545 | 605 | 610 | 600 |

The presence of butadiene during TPD (Fig. 3), suggesting a reductive coupling reaction, indicates that a reaction intermediate in the form of a pinacolate might be present (see reaction mechanism in Scheme 1). We have recently observed formation of ethylene from formaldehyde over UO_2

| Table 5 |
|--|
| IR and HREELS frequencies (cm ⁻¹) and mode assignments for gas-phase |
| and adsorbed furan |

| Assignment | Gas [57] | Cu(111) [43] |
|---|----------|--------------|
| ν(CH) | 3167 | - |
| ν(CH) | 3161 | 3150 |
| ν(CH) | 3140 | - |
| ν(CH) | 3129 | _ |
| ν (C=C) + ρ (CH) | 1556 | _ |
| ν (C=C) + ρ (C-C) | 1491 | 1510 |
| $\rho(CH) + \nu(C-C)$ | 1384 | 1400 |
| $\rho(CH)$ | 1267 | - |
| ν (C–O) + ρ (CH) | 1180 | 1190 |
| $\rho(CH) + \nu(C=C)$ | 1140 | _ |
| ν (C–O) + ν (C–C) | 1066 | 1070 |
| $\rho(CH) + \nu(C-O) + \nu(C=C)$ | 1040 | _ |
| $\rho(\text{CH}) + \nu(\text{C-O}) + \nu(\text{C=C})$ | 995 | 1010 |
| Ring deformation | 873 | _ |
| Ring deformation | 871 | 880 |
| ω (CH) | 863 | _ |
| ω (CH) | 838 | - |
| ω (CH) | 745 | 760 |
| ω (CH) | 728 | _ |
| Ring torsion | 613 | - |
| Ring torsion | 603 | 600 |

Table 6

IR vibrational frequencies (cm^{-1}) and mode assignments from the adsorption of crotonaldehyde on various metal oxides

| Assignment | Gas phase [54] | TiO ₂ anatase [52] | SiO ₂ [53] | Pd/CeO ₂ [37] |
|------------------------|----------------|----------------------------------|--------------------------|-----------------------------|
| v(C=C-H) | 3058 | 3038 | 3042 | - |
| $v_{as}(CH_3)$ | 2963 | 2954 | 2951 | - |
| $v_{\rm s}(\rm CH_3)$ | 2738 | 2920 | 2924 | _ |
| v(CH) | 2728 | 2745 | 2744 | - |
| $\nu(C=O)$ | 1728 | 1686 | 1688 | 1651 |
| $\nu(C=C)$ | 1649 | 1636 | 1642 | 1634 |
| $\delta(CH_3)$ | 1391 | 1394 | - | 1395 |
| $\rho(CH_2), \nu(C-C)$ | 1147 | 1165 | - | 1160 |

powder and $UO_2(111)$ single crystal [23] and other workers have also observed the same on Mo(110) single crystal [46,47]. This is analogous to obtaining butene from acetaldehyde via a 2,3-butanediolate intermediate as shown in Scheme 1.

We have thus studied the adsorption of 2,3-but anediol on the surface of UO_2 .

3.3.2.2. After adsorption of 2,3-butanediol 2,3-Butanediol was adsorbed on the surface of UO₂ at 223 K (Fig. 13). Adsorption of 9 Torr at 3 min corresponded to surface saturation. Several bands are observed (in cm⁻¹): 2967 (ν_{as} (CH₃)), 2927 (ν (CH)), 2866 (ν_{s} (CH₃)), 1746 (ν (C=O)), 1630 (the gas-phase ν (C=O) of 2,3-butanedione is at \approx 1750 cm⁻¹), 1568 (ν_{as} (COO)), (most likely from a carboxylate formed by further reaction with the surface), 1462 (ν_{s} (COO) of a carboxylate), 1445 (δ_{as} (CH₃)), 1381 (δ_{s} (CH₃)), 1349 (δ (CH)) of the diol. The only detailed work of a diolate adsorbed on a surface is that of ethylene glycol

Fig. 13. IR of 2,3-butanediol over UO₂. The gas-phase IR of 2,3-butanediol and 2,3-butanedione (from http://webbook.nist.gov/chemistry) are shown for comparison.

(HO-CH₂CH₂-OH) on Mo(110) single crystal by HREELS [46,47] and it is with the help of this work and that of ethanol on CeO₂ [37] that the other bands are analyzed. A band at ca. 1262 cm^{-1} has been observed for molecularly adsorbed ethanol. The shape and position of the band are very similar to those observed at $1260-1264 \text{ cm}^{-1}$ from ethanol on M/CeO₂ [42]. By analogy, the band at 1262 cm⁻¹ (Fig. 13) can be attributed either to an OH bending mode (δ (OH)) of a monodentate adsorbed species (HO-CH2CH2-O(a), where (a) denotes adsorbed) or to that of surface OH. In Ref. [47] a band at 1008 cm⁻¹ is observed at low coverage and attributed to $\nu(O-C)$ of pinacolates ((a)O-CH₂-CH₂-O(a)). When surface saturation was approached, a strong band was observed at a higher frequency (1080 cm^{-1}) in addition. They attributed this new band to the $\nu(O-C)$ of a monodentate species. From Figs. 12 and 13 and Refs. [42,46,47] one can conclude the following. The IR band at 1068 cm^{-1} formed from acetaldehyde at 220 K and disappearing by 380 K is due to ν (O–C) of either ethoxide or pinacolate species.

4. Discussion

Results from this work can be summarized as follows.

1. On UO₃, acetaldehyde gives furan at low exposure and furan and crotonaldehyde at surface saturation.

- 2. On U_3O_8 , crotonaldehyde is the main product observed.
- 3. On UO₂, reduction to ethanol competes with the reductive coupling to C4 hydrocarbons.
- 4. Flow reactions of UO₃ show that furan production decreases sharply with time and this is concomitant with bulk transformation of UO₃ to UO₂. In presence of oxygen, this transformation is delayed and partial reduction to U₃O₈ is observed.

The following scheme shows the different reactivity of the uranium oxide system vis-à-vis acetaldehyde.

$$2CH_{3}CHO + UO_{3} \rightarrow C_{4}H_{4}O + 2H_{2}O + UO_{2},$$

$$\Delta H_{f}^{\circ} = -47 \text{ kJ mol}^{-1},$$
(1)

$$2CH_{3}CHO + 3UO_{2} \rightarrow CH_{3}CH = CHCH_{3} + U_{3}O_{8},$$

$$\Delta H_{\rm f}^{\circ} = +1 \text{ kJ mol}^{-1}, \tag{2}$$

$$2 \text{CH}_3 \text{CHO} \xrightarrow{\mathbf{U}_3 \mathbf{O}_8} \text{CH}_3 \text{CH} = \text{CHCHO} + \text{H}_2 \text{O},$$
$$\Delta H_{\text{f}}^{\circ} = -10 \text{ kJ mol}^{-1}. \tag{3}$$

In the presence of O_2 Eq. (1) becomes

$$2CH_{3}CHO + 3UO_{3} + O_{2} \rightarrow C_{4}H_{4}O + 2H_{2}O + U_{3}O_{8},$$

$$\Delta H_{f}^{0} = -90 \text{ kJ mol}^{-1}.$$
 (4)

 U_3O_8 in Eq. (2) is not necessarily formed; instead UO_{2+x} can be made during TPD. Once U_3O_8 is formed in (4) it triggers the catalytic formation of formaldehyde and acrolein, presumably via the decomposition of furan.

The discussion focuses on three points. (1) The thermodynamic equilibrium of the uranium oxide and its implication in surface chemistry. (2) Why UO₃ orients to furan while U_3O_8 orients to crotonaldehyde. (3) What are the plausible reaction mechanisms for the formation of furan and C4 hydrocarbons.

The dynamics in $U \leftrightarrow UO_2 \leftrightarrow U_3O_8 \leftrightarrow UO_3$ have been studied extensively, mostly by nuclear chemists, and several detailed reviews are available [48]. Although UO₃ (γ -form) is thermodynamically stable and should be obtained from U or UO2 at 973 K and above, in practice air oxidation yields U₃O₈, indicating its more complex behavior depending on time and O₂ partial pressure. O₂ diffusion into the bulk of UO_2 is relatively fast. The activation energy (ΔH) for the diffusion of O atoms into the bulk is estimated to be equal to ≈ 100 kJ/mol. The diffusion coefficient for O into UO_{2+x} at 1000 K was found to be equal to 1.5×10^7 nm² s⁻¹ [49]; it is relatively insensitive to x. From these two values and the knowledge that $D = D_0 \exp(-E_a/RT)$, we computed O diffusion at 600 K (where most of the reaction occurred) in UO₂ as equal to 7×10^3 nm² s⁻¹, far higher on the atomic scale than TPD ramping (0.25 K s^{-1}) . This number explains the transformation of UO₂ to U_3O_8 (via UO_{2+x} , U_3O_7 , and U₄O₉) during acetaldehyde TPD in the process of making hydrocarbons. UO₃ can be easily reduced to U₃O₈ by hydrogen [18]. Both oxides end up being transformed to UO₂ at 1 atm of H₂ at 700 K. $\Delta H_{\rm f}^{\circ}$ for U₃O₈ to UO₂ reduction

Scheme 1.

with H₂ is equal to 120 kJ mol⁻¹ [50]. This small activation energy explains the following observations: (1) By the end of the TPD run, UO₃ has been transformed to U₃O₈ and some UO₂ (XRD). (2) Catalytic reactions under acetaldehyde flow (in the absence of O₂) at 573 K show that UO₃ is transformed to UO₂ after about 4 h (XRD). (3) IR shows that carbonates of UO₃ are decomposed by 700 K.

Other workers have shown that furan can be made from crotonaldehyde on Cu catalysts [51]. The presence of IR bands attributed to crotonaldehyde and the (most likely) absence of bands attributed to furan indicate that acetaldehyde initially undergoes a condensation to an adsorbed crotonaldehyde. β -UO₃ is made of U⁶⁺ cations while U₃O₈ is made of U^{6+} and U^{4+} cations in a 2:1 ratio. Their structures are different. β -UO₃ has a complex monoclinic structure with the unit cell composed of five U cations; three of them are 6-fold coordinated and the other two are 7-fold coordinated. U₃O₈ has an orthorhombic structure, with all U cations in pentagonal bipyramid structure (7-fold coordinated). We have previously related the presence of the 6-fold U^{6+} cations (found only in UO₃; U can accommodate up to 8 oxygen atoms, as in α -UO₃ and UO₂) to the coupling of two molecules of acetylene [19] (as well as ethylene [20]) to furan. We do not think that this is the case for furan formation from acetaldehyde. On the contrary, we think that furan is made from the aldol product that gives either furan or crotonaldehyde. The aldol is made through the condensation of two molecules of acetaldehyde as follows:

 $CH_3CHO + O(s) \rightarrow -CH_2CHO(a) + OH(a),$

$$-CH_{2}CHO(a) + CH_{3}CHO(a) \rightarrow CH_{3}-C-CH_{2}-CHO(a),$$

$$H$$

$$CH_{3}-C-CH_{2}-CHO(a) + OH(a)$$

$$H$$

$$\rightarrow CH_{3}-C-CH_{2}-CHO(a) + O(s),$$

$$H$$

$$CH_{3}-C-CH_{2}-CHO(a) + O(s) \rightarrow O$$

$$H$$

$$CH_{3}-C-CH_{2}-CHO(a) + O(s) \rightarrow O$$

$$H$$

$$CH_{3}-C-CH_{2}-CHO(a) + O(s) \rightarrow O$$

$$CH_3CH=CHCHO + O(s) \rightarrow \bigcirc O + H_2O$$

Crotonaldehyde is formed via dehydration of the aldol product, while furan formation requires cleavage of a C–H bond from the terminal CH₃ group of either the adsorbed aldol or the adsorbed crotonaldehyde. This requires strong oxidation sites (specific oxygen atoms) that are most likely present at low coverage only and that may explain the preferential formation of furan in this condition. If this is the case, then this process is activated, and once furan is formed it desorbs and that may explain its absence in the IR spectrum. At high initial surface coverage most of these sites are consumed for the condensation reactions and the reaction product is mainly crotonaldehyde.

5. Conclusions

The complex chemistry associated with the uranium oxides provides a rich example for studying the effect of bulk transformation on the surface reactions of simple oxides. In this work we have seen three types of reactions triggered by three different phases of the oxide. The simplest is the aldolization reaction of two molecules of acetaldehyde to crotonaldehyde on U_3O_8 . This reaction is relatively common and other oxides (such as Al₂O₃ and TiO₂) show similar behavior. However, over β -UO₃, the condensation does not stop at crotonaldehyde formation, but a cyclization to furan occurs. The fact that the condensation, but not the cyclization, occurs on U₃O₈ is rationalized by the presence of specific oxygen sites on β -UO₃ that can abstract the H–C bond of terminal CH₃ of crotonaldehyde and result in reduction to UO₂ (on water elimination). Reduction reactions were observed mainly on UO2 where both ethanol and C4 hydrocarbons were the dominant species. In situ IR data showed that acetaldehyde is adsorbed mainly parallel to the surface of UO₂, and this configuration is most likely a precursor to the coupling to a pinacolate intermediate in the process of making the C4 hydrocarbons by reductive coupling.

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